





# 3 AXIS **SERVO STACKER**

**BRILLIANT STACKING SOLUTION** 

> WITH PRECISE **CONTROL IN ALL THREE SERVO AXES**

- 5 Full servo controlled in all three
- **5** High functionality at affordable price
- 5 Easy installation on smooth floor (no guiding rails needed)
- **5** Heat sensitive parts are protected by double shielding
- No compressed air, no cooling and no central lubrication necessary

## STAND ALONE **CONTROL SYSTEM**

Stand-alone control system is compatible with all sophisticated control systems for any IS machine. The control system is based on standard parts on Siemens platform.

### **ADVANTAGES**

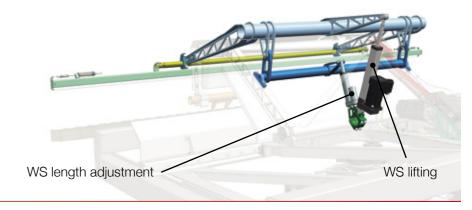
- All three applied servo motors are identical, just the one for lifting has a brake.
- Automatic shifting between the operation and service position
- Simple and fast setting of parameters on the touch panel
- Optional VPN support 24/7

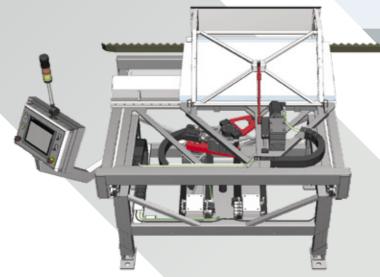
## **DESCRIPTION**

- 5 7" touch panel or bigger as an option
- 5 Help menu on the screen
- Synchronization based on the IS machine cycle pulse or shear cut pulse
- **5** Remote diagnostic
- 5 User interface in local language
- Included possibilities for:
  - Emergency input signal
  - Emergency output signal
  - System health signal

Ware steady bar with additional servo axis can be supplied as an option

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Technical information	
Operating stroke in "X" (axis of the anneling lehr)	500 mm
Operating stroke in "Y" (axis of the cross conveyor)	600 mm
Maximum product height "Z"	450 mm
Maximum speed of the conveyor	1 m/s
Maximum number of stacking cycles	15 1/s

#### Operating position



Service position





